IEC 61784-3-2

Edition 1.0 2007-12

INTERNATIONAL STANDARD

Industrial communication networks – Profiles – Part 3-2: Functional safety fieldbuses – Additional specifications for CPF 2

INTERNATIONAL ELECTROTECHNICAL COMMISSION

PRICE CODE XK

ICS 35.100.05 25.040.40

ISBN 2-8318-9399-2

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FOREWORD

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The International Electrotechnical Commission (IEC) draws attention to the fact that it is claimed that compliance with this document may involve the use of patents concerning the functional safety communication profiles for family 2 as follows, where the [xx] notation indicates the holder of the patent right:

US 6,631,476	[RA]	Safety network for industrial controller providing redundant connections on single media
US 6,701,198	[RA]	Safety network for industrial controller allowing initialization on standard networks
US 6,721,900	[RA]	Safety network for industrial controller having reduced bandwidth requirements
US 6,891,850	[RA]	Network independent safety protocol for industrial controller
US 6,915,444	[RA]	Network independent safety protocol for industrial controller using data manipulation techniques

IEC takes no position concerning the evidence, validity and scope of these patent rights.

The holders of these patents rights have assured the IEC that they are willing to negotiate licences under reasonable and non-discriminatory terms and conditions with applicants throughout the world. In this respect, the statement of the holders of these patent rights are registered with IEC.

Information may be obtained from:

[RA] Rockwell Automation, Inc.
1201 S. Second Street
Milwaukee, WI 53204
USA
Attention: Intellectual Propert Dept.

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International Standard IEC 61784-3-2 has been prepared by subcommittee 65C: Industrial networks, of IEC technical committee 65: Industrial process measurement, control and automation.

The text of this standard is based on the following documents:

FDIS	Report on voting
65C/470/FDIS	65C/481/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

The list of all parts of the IEC 61784-3 series, under the general title *Industrial communication networks – Profiles – Functional safety fieldbuses*, can be found on the IEC website.

INTRODUCTION

The IEC 61158 fieldbus standard together with its companion standards IEC 61784-1 and IEC 61784-2 defines a set of communication protocols that enable distributed control of automation applications. Fieldbus technology is now considered well accepted and well proven. Thus many fieldbus enhancements are emerging, addressing not yet standardized areas such as real time, safety-related and security-related applications.

This standard explains the relevant principles for functional safety communications with reference to IEC 61508 series and specifies several safety communication layers (profiles and corresponding protocols) based on the communication profiles and protocol layers of IEC 61784-1, IEC 61784-2 and the IEC 61158 series. It does not cover electrical safety and intrinsic safety aspects.

Figure 1 shows the relationships between this standard and relevant safety and fieldbus standards in a machinery environment.

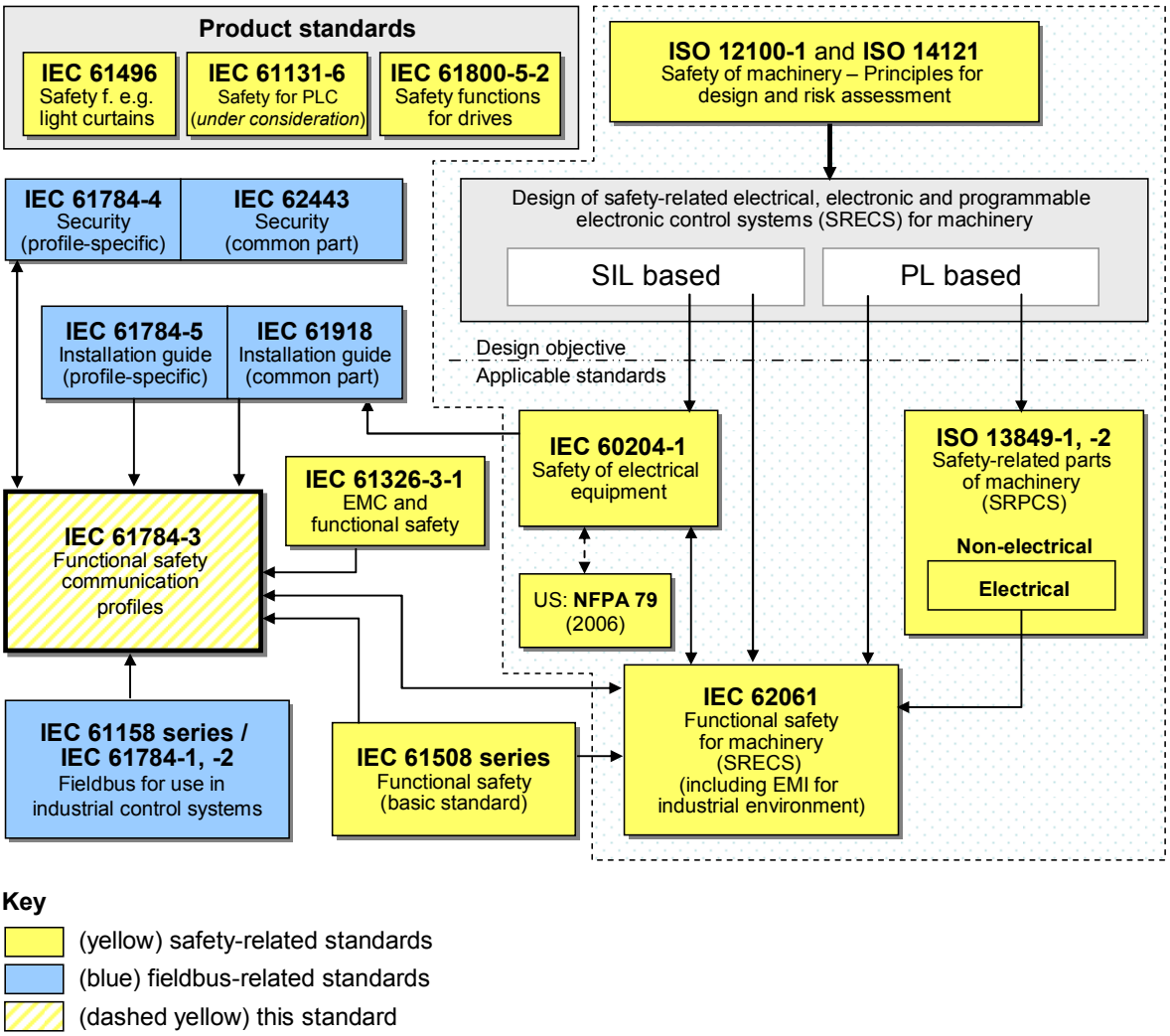
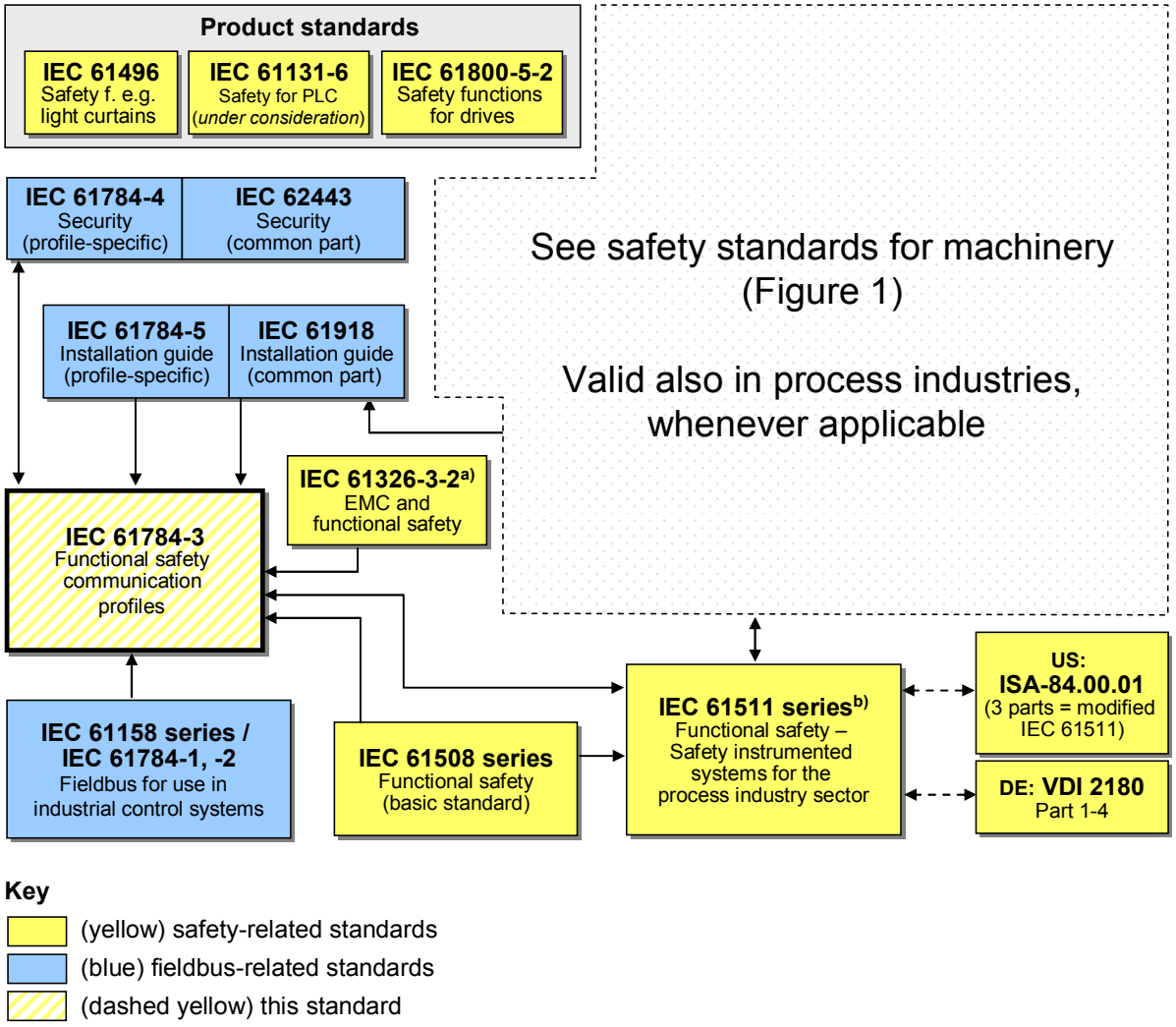


Figure 1 – Relationships of IEC 61784-3 with other standards (machinery)

Figure 2 shows the relationships between this standard and relevant safety and fieldbus standards in a process environment.



a For specified electromagnetic environments; otherwise IEC 61326-3-1.

b EN ratified.

Figure 2 – Relationships of IEC 61784-3 with other standards (process)

Safety communication layers which are implemented as parts of safety-related systems according to IEC 61508 series provide the necessary confidence in the transportation of messages (information) between two or more participants on a fieldbus in a safety-related system, or sufficient confidence of safe behaviour in the event of fieldbus errors or failures.

Safety communication layers specified in this standard do this in such a way that a fieldbus can be used for applications requiring functional safety up to the Safety Integrity Level (SIL) specified by its corresponding functional safety communication profile.

The resulting SIL claim of a system depends on the implementation of the selected functional safety communication profile within this system – implementation of a functional safety communication profile in a standard device is not sufficient to qualify it as a safety device.

This standard describes

— basic principles for implementing the requirements of IEC 61508 series for safety-related data communications, including possible transmission faults, remedial measures and considerations affecting data integrity;

— individual description of functional safety profiles for several communication profile families in IEC 61784-1 and IEC 61784-2;

— safety layer extensions to the communication service and protocols sections of the IEC 61158 series.

INDUSTRIAL COMMUNICATION NETWORKS – PROFILES

Part 3-2: Functional safety fieldbuses – Additional specifications for CPF 2

1 Scope

This part of the IEC 61784-3 series specifies a safety communication layer (services and protocol) based on CPF 2 of IEC 61784-1, IEC 61784-2 and IEC 61158 Type 2. It identifies the principles for functional safety communications defined in IEC 61784-3 that are relevant for this safety communication layer.

NOTE 1 It does not cover electrical safety and intrinsic safety aspects. Electrical safety relates to hazards such as electrical shock. Intrinsic safety relates to hazards associated with potentially explosive atmospheres.

This part[1] defines mechanisms for the transmission of safety-relevant messages among participants within a distributed network using fieldbus technology in accordance with the requirements of IEC 61508 series for functional safety. These mechanisms may be used in various industrial applications such as process control, manufacturing automation and machinery.

This part provides guidelines for both developers and assessors of compliant devices and systems.

NOTE 2 The resulting SIL claim of a system depends on the implementation of the selected functional safety communication profile within this system – implementation of a functional safety communication profile according to this part in a standard device is not sufficient to qualify it as a safety device.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61131-2, *Programmable controllers – Part 2: Equipment requirements and tests*

IEC 61131-3, *Programmable controllers – Part 3: Programming languages*

IEC 61158-2, *Industrial communication networks – Fieldbus specifications – Part 2: Physical layer specification and service definition*

IEC 61158-3-2, *Industrial communication networks – Fieldbus specifications – Part 3-2: Data-link layer service definition*

IEC 61158-4-2, *Industrial communication networks – Fieldbus specifications – Part 4-2: Data-link layer protocol specification*

IEC 61158-5-2, *Industrial communication networks – Fieldbus specifications – Part 5-2: Application layer service definition*

IEC 61158-6-2, *Industrial communication networks – Fieldbus specifications – Part 4-2: Application layer protocol specification*

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[1] In the following pages of this standard, “this part” will be used for “this part of the IEC 61784-3 series”.

IEC 61326-3-1, *Electrical equipment for measurement, control and laboratory use – EMC requirements – Part 3-1: Immunity requirements for safety-related systems and for equipment intended to perform safety related functions (functional safety) – General industrial applications*[2]

IEC 61326-3-2, *Electrical equipment for measurement, control and laboratory use – EMC requirements – Part 3-2: Immunity requirements for safety-related systems and for equipment intended to perform safety related functions (functional safety) – Industrial applications with specified EM environment*[2]

IEC 61508 (all parts), *Functional safety of electrical/electronic/programmable electronic safety-related systems*

IEC 61784-1, *Industrial communication networks – Profiles – Part 1: Fieldbus profiles*

IEC 61784-2, *Industrial communication networks – Profiles – Part 2: Additional fieldbus profiles for real-time networks based on ISO/IEC 8802-3*

IEC 61784-3, *Industrial communication networks – Profiles – Part 3: Functional safety fieldbuses – General rules and profile definitions*

IEC 61784-5-2, *Industrial communication networks – Profiles – Part 5: Installation of fieldbuses – Installation profiles for CPF 2*

IEC 61918, *Industrial communication networks – Installation of communication networks in industrial premises*

IEC 62026-3, *Low-voltage switchgear and controlgear – Controller-device interfaces (CDIs) – Part 3: DeviceNet*

ISO 15745-2, *Industrial automation systems and integration – Open systems application integration framework – Part 2: Reference description for ISO 11898-based control systems*

ISO 15745-3, *Industrial automation systems and integration – Open systems application integration framework – Part 3: Reference description for IEC 61158-based control systems*

ISO 15745-4, *Industrial automation systems and integration – Open systems application integration framework – Part 4: Reference description for Ethernet-based control systems*

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2 To be published.