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**Iron and steel—ICP atomic  
emission spectrometric method—  
Part 1: Determination of various  
elements—Decomposition with  
acids and fusion with potassium  
disulfate**

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## Contents

	Page
Introduction.....	1
1 Scope.....	1
2 Normative references .....	2
3 General rules.....	2
4 Summary.....	2
5 Reagents .....	3
6 ICP atomic emission spectrometer.....	8
6.1 Performance reference .....	8
6.2 Examination frequency of performance criteria .....	10
7 Weighing of sample .....	10
8 Operation .....	11
8.1 Cleaning of apparatus .....	11
8.2 Preparation of sample solution .....	11
8.3 Emission intensity measurement.....	12
9 Blank test .....	12
10 Spectrum overlap factor of coexisting component .....	12
11 Preparation of calibration curve .....	13
12 Calibration of calibration curve .....	14
13 Calculation .....	14
14 Precision .....	15

## Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry, through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Iron and Steel Federation (JISF) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently, **JIS G 1258-1:2007** is replaced with this Standard.

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**JIS G 1258** series consists of the following 8 parts under the general title “*Iron and steel—ICP atomic emission spectrometric method*”:

*Part 0: General rules*

*Part 1: Determination of various elements—Decomposition with acids and fusion with potassium disulfate*

*Part 2: Determination of various elements—Decomposition with phosphoric and sulfuric acids*

*Part 3: Determination of various elements—Decomposition with acids and fusion with sodium carbonate*

*Part 4: Determination of niobium content—Dissolution in phosphoric and sulfuric acids or Dissolution in acids and fusion with potassium disulfate*

*Part 5: Determination of boron content—Dissolution in phosphoric and sulfuric acids*

*Part 6: Determination of boron content—Dissolution in acids and fusion with sodium carbonate*

*Part 7: Determination of boron content—Distillation as trimethyl borate*

# Iron and steel—ICP atomic emission spectrometric method—Part 1: Determination of various elements— Decomposition with acids and fusion with potassium disulfate

## Introduction

This Japanese Industrial Standard has been established in 2007, and the revision at this time is to respond to the recent expansion of applicable elements.

No corresponding International Standard has been established at this point.

## 1 Scope

This Standard specifies ICP atomic emission spectrometric method using decomposition in acids and fusion with potassium disulfate to determine the content rate of 16 components specified in table 1 in steel. This method applies to the determination of each component within the range specified in table 1, however it is not applicable to steels in which the iron content (mass fraction) is less than 92 %, steels which contain one or more components of content rate over the maximum limit of determination specified in table 1, or steels which contain components not specified in table 1 (e.g. carbon) by mass fraction 1.0 % or more (for tungsten, mass fraction 0.1 % or more).

**Table 1 Applicable element and determination range**

Applicable element	Determination range [mass fraction (%)]
Silicon	≥ 0.01 ≤ 0.60
Manganese	≥ 0.01 ≤ 2.00
Phosphorous	≥ 0.003 ≤ 0.10
Nickel	≥ 0.01 ≤ 4.00
Chromium	≥ 0.01 ≤ 3.00
Molybdenum	≥ 0.01 ≤ 1.20
Copper	≥ 0.01 ≤ 0.50
Vanadium	≥ 0.002 ≤ 0.50
Cobalt	≥ 0.003 ≤ 0.20
Titanium	≥ 0.001 ≤ 0.30
Aluminium	≥ 0.004 ≤ 0.10
Calcium	≥ 0.000 5 ≤ 0.005
Magnesium	≥ 0.000 5 ≤ 0.011
Arsenic	≥ 0.001 ≤ 0.012
Zirconium	≥ 0.010 ≤ 0.060
Zinc	≥ 0.001 ≤ 0.005