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(JFRI/JSA)

**Slotted head tapping screws**

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In the event of any doubts arising as to the contents,  
the original JIS is to be the final authority.

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## Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry, through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Research Institute for Screw Threads and Fasteners (JFRI)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently **JIS B 1115:2006** is replaced with this Standard.

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# Slotted head tapping screws

## Introduction

This Japanese Industrial Standard has been prepared based on the second editions of **ISO 1481**, **ISO 1482** and **ISO 1483** published in 2011, by editing and incorporating items (shape and dimensions, product specifications and designation of products) that correspond to **JIS** contents without modification of technical contents.

The portions given sidelines or dotted underlines are the matters not given in the corresponding International Standard. A list of modifications with the explanations is given in Annex JB

This Standard contains the following Annex, not given in the **ISO** Standards, for providing requirements that reflect the manufacturing and use of the product in Japan.

Annex JA (normative) Slotted head tapping screws with thread shapes and dimensions of Class 1 to Class 4

## 1 Scope

This Standard specifies the characteristics of slotted head tapping screws with thread sizes from ST2.2 to ST9.5 inclusive.

The characteristics of slotted head tapping screws with Class 1 to Class 4 threads that are not in accordance with **JIS B 1007** are specified in Annex JA.

NOTE : The International Standards corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 1481:2011 *Slotted pan head tapping screws*

ISO 1482:2011 *Slotted countersunk (flat) head tapping screws*

ISO 1483:2011 *Slotted raised countersunk (oval) head tapping screws*  
(Overall evaluation: MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standards and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS B 0101 *Screw threads and fasteners—Vocabulary*

JIS B 0143 *Fasteners—Bolts, screws, studs and nuts—Symbols and descriptions of dimensions*

NOTE : Corresponding International Standard: ISO 225:2010 *Fasteners—Bolts, screws, studs and nuts—Symbols and descriptions of dimensions* (IDT)