

INTERNATIONAL STANDARD

**Test method for erosion of wave soldering equipment using molten lead-free
solder alloy –
Part 3: Selection guidance of erosion test methods**





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Part 3: Selection guidance of erosion test methods**

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CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	6
4 General remarks.....	7
5 Selection of the appropriate erosion test method	8
5.1 Correlation between test methods and stresses induced in the field.....	8
5.2 Recommended test method by materials.....	9
6 Common items for each test method.....	10
6.1 Specimen preparation	10
6.2 Solder alloy.....	10
6.3 Accelerated stress conditions.....	10
6.3.1 Test temperature	10
6.3.2 Rotation speed	10
6.3.3 Bending stress to the specimen	11
6.4 Dross.....	11
6.4.1 Dross generation and removal interval.....	11
6.4.2 Dross removal method.....	11
6.4.3 Molten solder volume after dross removal.....	11
6.5 Erosion depth measurement method	11
6.5.1 Post test treatment	11
6.5.2 Local erosion depth	12
6.5.3 General (uniform) erosion depth	13
6.5.4 Evaluation	14
7 Overview of the test methods	14
7.1 Test methods	14
7.2 Metal material without surface processing.....	14
7.2.1 General	14
7.2.2 Rotation test at 350 °C	15
7.3 Metal material with surface processing.....	16
7.3.1 Test method	16
7.3.2 Rotation test at 450 °C	16
7.3.3 Rotation test at 450 °C with 2 mm bending	17
Annex A (informative) Selection of test temperature, test duration and bending stress.....	18
A.1 Specimen without surface processing	18
A.2 Specimen with surface processing	20
Annex B (informative) Maximum depth and other measurements	23
B.1 General.....	23
B.2 Maximum depth measurement	23
Annex C (informative) Erosion mechanism.....	26
C.1 Specimen without surface processing	26
C.2 Specimen with surface processing	26
C.3 Further guidance.....	27
Annex D (informative) Thermal acceleration for erosion.....	28
D.1 Specimen without surface processing	28
D.2 Specimen with surface processing	28

D.3 Further guidance document	30
Bibliography.....	31
Figure 1 – Schematic example of wave soldering equipment.....	8
Figure 2 – Example of dross removal tool	11
Figure 3 – Schematic general definition of erosion depth	12
Figure 4 – Schematic definition of erosion depth by focal depth method.....	12
Figure 5 – Examples of local erosion	13
Figure 6 – Example of evaluation region	13
Figure 7 – Examples with non-erosion area	14
Figure 8 – Examples without a non-erosion area and an example of a cross section.....	14
Figure 9 – Configuration example of test equipment.....	15
Figure 10 – Configuration example of test equipment for rotation test at 450 °C with 2 mm bending.....	17
Figure A.1 – Specimen configuration for preliminary test.....	18
Figure A.2 – Erosion depth against molten solder temperature	19
Figure A.3 – Erosion depth against rotation speed	19
Figure A.4 – Erosion depth against immersion time.....	20
Figure C.1 – Erosion mechanism for material with nitriding	27
Figure D.1 – Tin (Sn) diffusion layer growth in the plasma nitriding layer for various stainless steel.....	29
Table 1 – Location of erosion in the field and examples of problems.....	8
Table 2 – Correlation between test methods and stresses induced in the field	9
Table 3 – Applicable test method depending on the materials	9
Table 4 – Test conditions for rotation test at 350 °C.....	16
Table 5 – Test conditions for rotation test at 350 °C.....	16
Table A.1 – Erosion test results for the materials of gas nitriding and nitrocarburizing	21
Table A.2 – Erosion test results for the materials of coating type surface processing	22
Table B.1 – Measurement methods, features and accuracy.....	24
Table B.2 – Example of measurement equipment.....	25
Table D.1 – Plasma nitriding layer peeling off period (incubation period in Figure D.1)	29
Table D.2 – Initial growth rate for tin (Sn) diffusion layer.....	30

INTERNATIONAL ELECTROTECHNICAL COMMISSION

TEST METHOD FOR EROSION OF WAVE SOLDERING EQUIPMENT USING MOLTEN LEAD-FREE SOLDER ALLOY –

Part 3: Selection guidance of erosion test methods

FOREWORD

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International Standard IEC 62739-3 has been prepared by IEC technical committee 91: Electronics assembly technology.

The text of this International Standard is based on the following documents:

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CDV	Report on voting
91/1368/CDV	91/1400/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 62739 series, under the general title *Test method for erosion of wave soldering equipment using molten lead-free solder alloy*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

TEST METHOD FOR EROSION OF WAVE SOLDERING EQUIPMENT USING MOLTEN LEAD-FREE SOLDER ALLOY –

Part 3: Selection guidance of erosion test methods

1 Scope

This part of IEC 62739 describes the selection methodology of an appropriate evaluating test method for the erosion of the metal materials without or with surface processing intended to be used for lead-free wave soldering equipment as a solder bath and other components which are in contact with the molten solder.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-20:2008, *Environmental testing – Part 2-20: Tests – Test T: Test methods for solderability and resistance to soldering heat of devices with leads*

IEC 61190-1-3, *Attachment materials for electronic assembly – Part 1-3: Requirements for electronic grade solder alloys and fluxed and non-fluxed solid solder for electronic soldering applications*

IEC 62739-1:2013, *Test method for erosion of wave soldering equipment using molten lead-free solder alloy – Part 1: Erosion test method for metal materials without surface processing*

IEC 62739-2, *Test method for erosion of wave soldering equipment using molten lead-free solder alloy – Part 2: Erosion test method for metal materials with surface processing*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1 erosion

phenomenon where a base material is dissolved and made thinner by coming into contact with molten solder

[SOURCE: IEC 62739-1:2013, 3.1]