

INTERNATIONAL STANDARD

**Halogen-free thermoplastic insulated and sheathed flexible cables of rated voltages up to and including 300/300 V –
Part 2: Test methods**





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2017 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

INTERNATIONAL STANDARD

**Halogen-free thermoplastic insulated and sheathed flexible cables of rated voltages up to and including 300/300 V –
Part 2: Test methods**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.060.20

ISBN 978-2-8322-5073-0

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD.....	3
1 Scope.....	5
2 Normative references	5
3 Terms and definitions	5
4 General requirements	5
4.1 Pre-conditioning.....	5
4.2 Test temperature	5
4.3 Test voltage	6
4.4 Test values	6
5 Test methods.....	6
5.1 Electrical test methods.....	6
5.1.1 Long term resistance of insulation to DC	6
5.1.2 Absence of faults in insulation	6
5.1.3 Surface resistance of sheath	7
5.1.4 Voltage test on cores in water.....	7
5.2 Mechanical test methods.....	8
5.2.1 Water immersion on sheath	8
5.3 Chemical test: determination of halogens – elemental test.....	8
5.3.1 Warning.....	8
5.3.2 Equipment	8
5.3.3 Materials	9
5.3.4 Procedure.....	9

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HALOGEN-FREE THERMOPLASTIC
INSULATED AND SHEATHED FLEXIBLE CABLES
OF RATED VOLTAGES UP TO AND INCLUDING 300/300 V –**

Part 2: Test methods

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 63010-2 has been prepared by IEC technical committee 20: Electric cables.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
20/1759/FDIS	20/1776/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 63010 series, published under the general title *Halogen-free thermoplastic insulated and sheathed flexible cables of rated voltages up to and including 300/300 V*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

HALOGEN-FREE THERMOPLASTIC INSULATED AND SHEATHED FLEXIBLE CABLES OF RATED VOLTAGES UP TO AND INCLUDING 300/300 V –

Part 2: Test methods

1 Scope

This part of IEC 63010 specifies test methods that are particular for cables with insulation and sheath based on halogen-free thermoplastic compounds having rated voltage up to and including 300/300 V for use with small devices and for short connections to desktop electrical appliances where flexibility is of prime importance.

General requirements and cable types are specified in IEC 63010-1.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60811-501, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds*

IEC 62230, *Electric cables – Spark-test method*

IEC 63010-1:2017, *Electric cables – Halogen-free thermoplastic insulated and sheathed cables of rated voltage up to and including 300/300 V – Part 1: General requirements and cables*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 63010-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 General requirements

4.1 Pre-conditioning

All the tests shall be carried out not less than 16 h after the extrusion of the insulating or sheathing compounds.

4.2 Test temperature

Unless otherwise specified, tests shall be carried out at an ambient temperature of (20 ± 5) °C.