

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Magnetic materials –

Part 8-11: Specifications for individual materials – Fe-based amorphous strip delivered in the semi-processed state

Matériaux magnétiques –

Partie 8-11: Spécifications pour matériaux particuliers – Bandes en alliage amorphe à base de fer livrées à l'état semi-fini



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

MAGNETIC MATERIALS –**Part 8-11: Specifications for individual materials –
Fe-based amorphous strip delivered in the semi-processed state**

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International Standard IEC 60404-8-11 has been prepared by IEC technical committee 68: Magnetic alloys and steels.

The text of this International Standard is based on the following documents:

CDV	Report on voting
68/571/CDV	68/585A/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60404 series, published under the general title *Magnetic materials*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

Fe-based amorphous strip is regarded as a promising material to reduce energy loss in transformer cores and, consequently, to help mitigate global warming.

The Fe-based amorphous strip is produced by a rapidly-solidifying, direct-casting process. The strip is intended primarily for the construction of wound cores of transformers for commercial power frequency (50 Hz and 60 Hz) applications.

After appropriate heat treatment, the strip exhibits a significantly lower value of specific total loss in comparison with grain-oriented electrical steel strip for the same applications. It is associated with low hysteresis loss due to low magnetic anisotropy and with low eddy current loss due to high resistivity and reduced thickness.

MAGNETIC MATERIALS –

Part 8-11: Specifications for individual materials – Fe-based amorphous strip delivered in the semi-processed state

1 Scope

This part of IEC 60404 defines the grades of Fe-based amorphous strip delivered in the semi-processed state, i.e. without final heat treatment, of nominal thickness 0,025 mm. Other nominal thicknesses in the range from 0,020 mm to 0,030 mm can be specified by agreement between the manufacturer and the purchaser at the time of enquiry and order. In particular, it gives general requirements, magnetic properties, geometric characteristics, tolerances and technological characteristics, as well as inspection procedures.

This document applies to the rapidly-solidified Fe-based amorphous strip supplied in coils with as-cast edges and intended for the construction of magnetic circuits.

The grades are grouped into two classes:

- conventional grades;
- high permeability grades.

They correspond to Class I1 of IEC 60404-1.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-121, *International Electrotechnical Vocabulary – Part 121: Electromagnetism*

IEC 60050-221, *International Electrotechnical Vocabulary – Chapter 221: Magnetic materials and components*

IEC 60404-1, *Magnetic materials – Part 1: Classification*

IEC 60404-9, *Magnetic materials – Part 9: Methods of determination of the geometrical characteristics of magnetic steel sheet and strip*

IEC 60404-16, *Magnetic materials – Part 16: Methods of measurement of the magnetic properties of Fe-based amorphous strip by means of a single sheet tester*

ISO 404, *Steel and steel products – General technical delivery requirements*

ISO 10474, *Steel and steel products – Inspection documents*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60050-121, IEC 60050-221, IEC 60404-9, and the following apply.