

INTERNATIONAL STANDARD



Safety of machinery – Application of protective equipment to detect the presence of persons



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Safety of machinery – Application of protective equipment to detect the presence of persons

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CONTENTS

FOREWORD.....	6
INTRODUCTION.....	8
1 Scope.....	10
2 Normative references	10
3 Terms, definitions and abbreviated terms	10
3.1 Terms and definitions.....	10
3.2 Abbreviated terms.....	19
4 Selection of protective measures	19
4.1 Procedure (relationship with ISO 12100).....	19
4.2 Machine characteristics	21
4.2.1 Suitability of protective equipment	21
4.2.2 Suitability of protective equipment as a trip device.....	21
4.3 Environmental characteristics	21
4.4 Uses of protective equipment.....	22
4.4.1 General	22
4.4.2 Trip function	23
4.4.3 Presence sensing function.....	24
4.4.4 Combination trip and presence sensing function	25
4.5 Human characteristics.....	25
4.5.1 General	25
4.5.2 Approach speed (K).....	25
4.5.3 Intrusion/encroachment factor (C).....	25
4.5.4 Ability to circumvent protective equipment	26
4.6 Protective equipment characteristics	26
4.6.1 ESPEs.....	26
4.6.2 Pressure sensitive mats and floors	29
4.7 Optional machine control system functions associated with the application of protective equipment.....	29
4.7.1 General	29
4.7.2 Stopping performance monitoring (SPM).....	30
4.7.3 Muting	30
4.7.4 Reinitiation of machine operation by the protective equipment	30
4.7.5 Start interlock	30
4.7.6 Restart interlock	30
4.7.7 External device monitoring (EDM).....	30
4.7.8 Provision of machine control functions	31
5 General application requirements	31
5.1 Positioning and configuration of the protective equipment detection zone	31
5.2 Integration with the safety-related control system.....	31
5.3 Performance of protective equipment.....	32
5.3.1 General	32
5.3.2 Classification of protective equipment.....	32
5.4 Stopping performance monitoring (SPM).....	34
5.5 Start interlock	34
5.6 Restart interlock.....	34
5.7 Muting.....	35

5.7.1	General	35
5.7.2	Muting to allow access by persons	36
5.7.3	Muting to allow access by materials	37
5.7.4	Mute dependent override	37
5.8	Reinitiation of machine operation by the protective equipment	38
6	Particular application requirements for specific protective equipment	40
6.1	AOPDs	40
6.1.1	General	40
6.1.2	Light beam device(s)	40
6.1.3	Light curtains	42
6.2	AOPDDRs	45
6.3	Vision based protective devices VBPD	46
6.4	Pressure-sensitive mats and floors	47
6.4.1	Pressure sensitive floors	47
6.4.2	Pressure sensitive mats	47
7	Inspection and test	48
7.1	General	48
7.2	Functional checks	49
7.3	Periodic inspection and test	50
7.4	Initial inspection and test	50
7.5	Application specific tests	51
8	Information for safe use	52
Annex A (informative)	Application examples	53
A.1	General	53
A.2	Protective equipment used as a trip device	53
A.3	Use of protective equipment as a combined trip and presence sensing device	54
A.3.1	Example 1	54
A.3.2	Example 2	54
A.3.3	Example 3: horizontal AOPD	55
A.3.4	Example 4; vertical AOPD	56
A.3.5	Example 5	57
A.4	Perimeter guarding	58
Annex B (informative)	Additional recommendations for the application of AOPDDRs	59
B.1	General	59
B.2	Example of the use of an AOPDDR on stationary machinery	61
B.3	Example of the use of an AOPDDR on an automatic guided vehicle (AGV)	62
B.4	AOPDDR used for the detection of the body or parts of a body with orthogonal approach	63
B.4.1	Detection of a whole body	63
B.4.2	Detection of parts of the body	63
B.5	Examples of the use of an AOPDDR as a whole-body trip device	63
B.6	Examples for the use of an AOPDDR as parts of a body trip device	65
Annex C (informative)	Application example of a vision based protective system (VBPDST)	67
Annex D (informative)	Examples for the configuration of photoelectric muting sensors when used to allow access by materials	69
D.1	General	69
D.2	Four beams	71

D.2.1	Four beams – Positioning of the sensors	71
D.2.2	Four beams – timing control	72
D.2.3	Four beams – sequence control.....	73
D.2.4	Four beams with additional swinging doors.....	74
D.2.5	Methods to avoid manipulation of the muting function.....	75
D.2.6	Connection of the sensors to a two input muting control	77
D.2.7	Two sensors – positioning of the sensors	78
D.2.8	Two sensors – timing control	81
D.2.9	Two muting sensor beams in combination with swinging doors	82
D.2.10	Height of the crossing point of the muting sensor beams	84
D.3	Two parallel muting sensor beams – exit only	85
D.4	Protection of conveyor systems working in a coordinated manner	88
	Bibliography.....	90
	Figure 1 – Relationship of this International Standard to other standards	9
	Figure 2 – Risk reduction process	20
	Figure 3 – Detection principle of through-beam AOPD	27
	Figure 4 – Through-beam AOPD using mirrors.....	27
	Figure 5 – Retro-reflective AOPD.....	27
	Figure 6 – Detection principle of AOPDDR.....	28
	Figure 7 – Detection principle of VBPDST	29
	Figure 8 – Example of the effect of reflective surfaces	40
	Figure 9 – Detection capability of single light beam device	42
	Figure 10 – Detection capability of a multiple light beam device.....	42
	Figure 11 – Example of use of blanking	44
	Figure 12 – Example of reduced resolution	45
	Figure A.1 – Protective equipment used as a trip device	53
	Figure A.2 – Protective equipment used as combined trip and presence sensing device – Example 1.....	54
	Figure A.3 – Protective equipment used as a combined trip and presence sensing device – Example 2.....	54
	Figure A.4 – Horizontal AOPD	55
	Figure A.5 – Vertical AOPD	56
	Figure A.6 – Increased minimum distance.....	57
	Figure A.7 – Additional mechanical protection.....	58
	Figure A.8 – Use of a trip device.....	58
	Figure B.1 – Example of the use of an AOPDDR on machinery	60
	Figure B.2 – Example of the use of an AOPDDR on stationary machinery.....	61
	Figure B.3 – Example of the use of an AOPDDR on an AGV	62
	Figure B.4 – Use of an AOPDDR as a whole-body trip device – Example 1.....	63
	Figure B.5 – Use of an AOPDDR as a whole-body trip device – Example 2.....	64
	Figure B.6 – Use of an AOPDDR as parts of a body trip device – Example 1	65
	Figure B.7 – Use of an AOPDDR as parts of a body trip device – Example 2	65
	Figure C.1 – Application example of a VBPDST.....	68
	Figure D.1 – T configuration with timing control	69

Figure D.2 – L configuration with timing control.....	70
Figure D.3 – Parallel beams with timing or sequence control	70
Figure D.4 – Four parallel beams with timing control.....	71
Figure D.5 – Positioning of the muting sensors to avoid muting by a person's body (plan view).....	72
Figure D.6 – Positioning of the muting sensors (side view)	72
Figure D.7 – Timing diagram: four parallel beams with timing control.....	73
Figure D.8 – Four beams: timing control and crossed beams (not recommended)	73
Figure D.9 – Timing diagram: four beams and sequence control	74
Figure D.10 – Four beams with additional swinging doors.....	75
Figure D.11 – Timing diagram for mute enable signal (mute enable activated)	75
Figure D.12 – Timing diagram for mute enable signal (mute enable not activated)	76
Figure D.13 – Presence of the mute enable signal during more than one mute cycle	76
Figure D.14 – Avoidance of manipulation of the muting function (plan view)	77
Figure D.15 – Avoidance of manipulation of the muting function (front view)	77
Figure D.16 – Connection of the muting sensors.....	78
Figure D.17 – Two sensors – Crossed beams	78
Figure D.18 – Two sensors – Crossed beams (risk of entering the hazardous zone without detection when $x > 200$ mm)	79
Figure D.19 – Positioning of the muting sensors	80
Figure D.20 – Detection of the test object	80
Figure D.21 – Timing diagram for two crossed beams (normal operation)	81
Figure D.22 – Timing diagram for two crossed beams (timeout)	81
Figure D.23 – Single swinging doors in combination with a two-beam muting system (correct position).....	82
Figure D.24 – Reaching hazardous zone behind the pallet (incorrect position of swinging doors)	83
Figure D.25 – Reaching hazardous zone in front of pallet (incorrect position of swinging doors)	84
Figure D.26 – Height of crossing point	85
Figure D.27 – Interruption of the beam by foot.....	85
Figure D.28 – Two muting sensor beams – exit only	86
Figure D.29 – Timing diagram; two muting sensor beams – exit only, muting terminated by the ESPE.....	86
Figure D.30 – Timing diagram; two muting sensor beams – exit only, muting terminated by the 4 s timer	87
Figure D.31 – Timing diagram, muting terminated by the muting timeout.....	87
Figure D.32 – Production line incorporating two conveyors (2 hazardous zones) (incorrect application)	88
Figure D.33 – Production line incorporating two conveyors(2 hazardous zones).....	89
Table 1 – ESPE Types and achievable PL or SIL.....	33
Table 2 – Beam heights for light beam devices	41
Table D.1 – Truth table, four beams – sequence control	74

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SAFETY OF MACHINERY – APPLICATION OF PROTECTIVE EQUIPMENT TO DETECT THE PRESENCE OF PERSONS

FOREWORD

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International Standard IEC 62046 has been prepared by IEC technical committee 44: Safety of machinery – Electrotechnical aspects.

This first edition cancels and replaces IEC TS 62046, published in 2008. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to IEC TS 62046:2008:

- a) additional annexes relating to muting and vision systems,
- b) muting requirements have been updated,
- c) blanking requirements have been updated,
- d) addition of IEC 61496 series Types and capping the Safety Integrity level according to IEC 62061 and performance levels according to ISO 13849-1,
- e) alignment to changes in IEC 61496 series.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
44/803/FDIS	44/812/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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INTRODUCTION

This International Standard provides requirements and information on the application of protective equipment, which employs (a) sensing device(s) to detect person(s), in order to reduce or minimize a risk from hazardous parts of machinery, without providing a physical barrier.

The objective of this document is to assist standards writing committees responsible for developing machine standards ("C" Standards), machine designers, manufacturers and refurbishers, machine safety certification organizations, workplace authorities and others on the proper application of protective equipment to machinery.

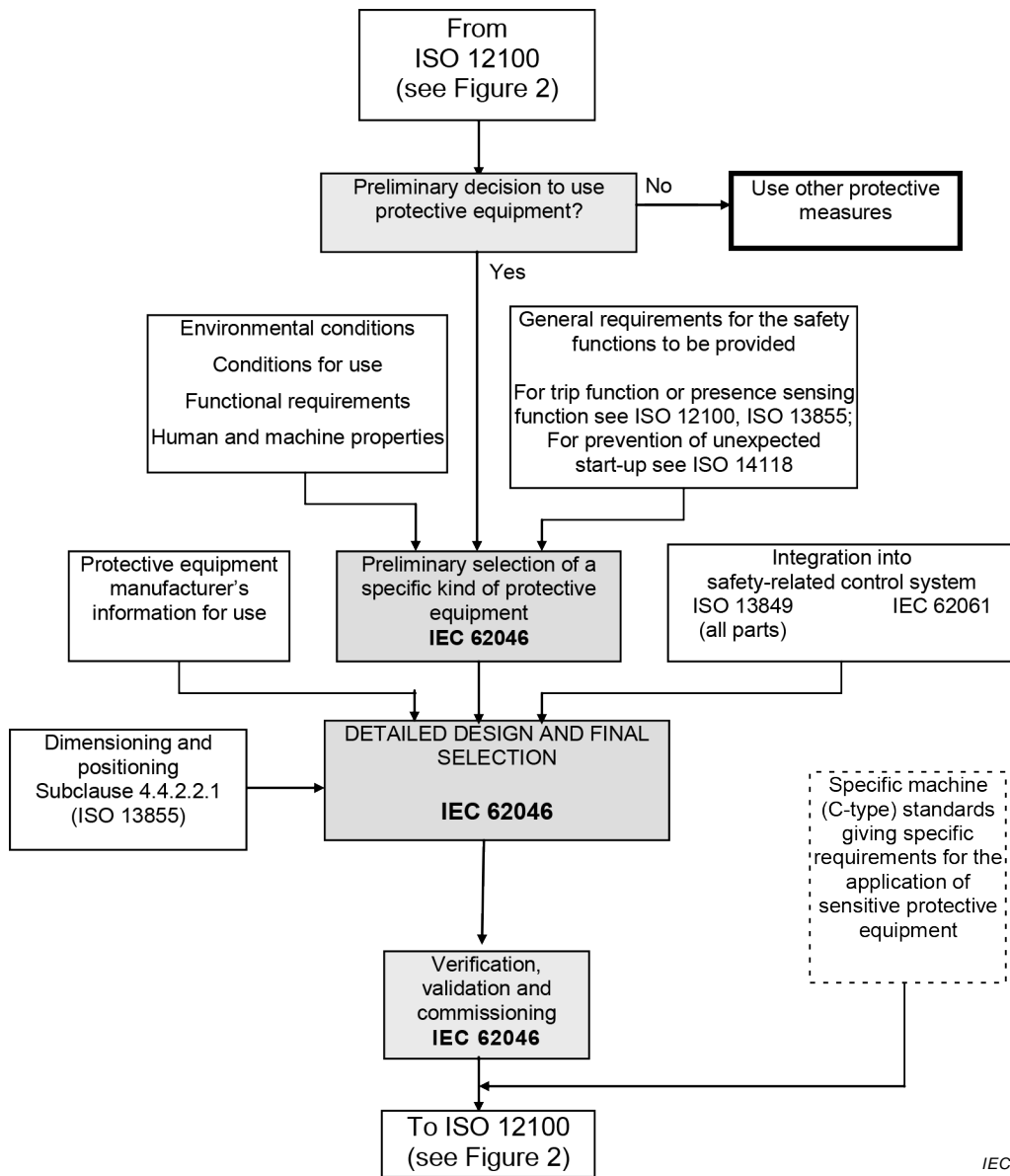
Figure 1 and Figure 2 show the general context and the intended use of this standard.

Clauses 1 to 5, 7 and 8 of this document apply to all protective equipment included in the scope, Clause 6 contains guidance for the application of specific kinds of protective equipment.

The principles of this document can be useful in the application of devices using other detection technologies but this document does not give specific requirements for devices other than those listed above.

This document considers devices standardised in the IEC 61496 series and the ISO 13856 series. Unless a product-specific safety-related standard for devices using other sensing technologies is published, their suitability as the sole means of protection from machine hazards is unknown. Great care should be taken in the selection and use of devices for which there is no product-specific safety-related standard because their behaviour, particularly under fault conditions, is not known to be sufficiently predictable.

An SILCL (SIL claim limit, see IEC 62061) or PL (Performance Level, see ISO 13849-1) or SIL (Safety Integrity Level, see IEC 61508) is not sufficient as an indication of a device's suitability for use as a safeguard. Suitability depends on appropriate sensing means, environmental conditions especially those that can affect the detection capability, behaviour under fault conditions, etc



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Figure 1 – Relationship of this International Standard to other standards

(see also Figure 2)

SAFETY OF MACHINERY – APPLICATION OF PROTECTIVE EQUIPMENT TO DETECT THE PRESENCE OF PERSONS

1 Scope

This International Standard specifies requirements for the selection, positioning, configuration and commissioning of protective equipment to detect the momentary or continued presence of persons in order to protect those persons from dangerous part(s) of machinery in industrial applications. This standard covers the application of electro-sensitive protective equipment (ESPE) specified in IEC 61496 (all parts) and pressure sensitive mats and floors specified in ISO 13856-1.

It takes into account the characteristics of the machinery, the protective equipment, the environment and human interaction by persons of 14 years and older.

This document includes informative annexes to provide guidance on the application of protective equipment to detect the presence of persons. These annexes contain examples to illustrate the principles of this standard. These examples are not intended to be the only solutions to a given application and are not intended to restrict innovation or advancement of technology. The examples are provided only as representative solutions to illustrate some of the concepts of integration of protective equipment, and have been simplified for clarity, so they may be incomplete.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 62061, *Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems*

ISO 12100:2010¹, *Safety of machinery – General principles for design – Risk assessment and risk reduction*

ISO 13849 (all parts), *Safety of machinery – Safety-related parts of control systems*

ISO 13855:2010, *Safety of machinery – Positioning of safeguards with respect to the approach speeds of parts of the human body*

3 Terms, definitions and abbreviated terms

3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

¹ ISO 12100:2010 constitutes a consolidation without technical changes of ISO 12100-1:2003, ISO 12100-2:2003, ISO 14121-1:2007 and related amendments. This consolidation does not require updates or revisions to type B- and type C- standards or other documents (e.g. for risk assessment) based on the previous standards.