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**Vernier, dial and digital height  
gauges**

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In the event of any doubts arising as to the contents,  
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## Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Precision Measuring Instruments Manufacturers Association (JMA)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently **JIS B 7517**:1993 is replaced with this Standard.

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# Vernier, dial and digital height gauges

## Introduction

This Japanese Industrial Standard has been prepared based on **ISO 13225:2012**, Edition 1, with some modifications of the technical contents to correspond to the actual situations of manufacturing industries and application.

The vertical lines on both sides and dotted underlines indicate changes from the corresponding International Standard. A list of modifications with the explanations is given in Annex JB.

## 1 Scope

This Standard specifies height gauges with analogue indication: vernier scale or circular scale (dial), and those with digital indication.

NOTE : The International Standard corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 13225:2012 *Geometrical product specifications (GPS)—Dimensional measuring equipment; Height gauges—Design and metrological characteristics* (MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standard and **JIS** are IDT (identical), MOD (modified) and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS B 0641-1 *Geometrical Product Specifications (GPS)—Inspection by measurement of workpieces and measuring equipment—Part 1: Decision rules for proving conformance or nonconformance with specifications*

NOTE : Corresponding International Standard: ISO 14253-1 *Geometrical Product Specifications (GPS)—Inspection by measurement of workpieces and measuring equipment—Part 1: Decision rules for proving conformance or non-conformance with specifications*

JIS B 0642 *Geometrical product specifications (GPS)—General concepts and requirements for GPS measuring equipment*

NOTE : Corresponding International Standard: ISO 14978 *Geometrical product specifications (GPS)—General concepts and requirements for GPS measuring equipment*

JIS B 0680 *Geometrical Product Specifications (GPS)—Standard reference temperature for geometrical product specification and verification*