

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Compression and mechanical connectors for power cables –
Part 1-3: Test methods and requirements for compression and mechanical
connectors for power cables for rated voltages above 1 kV ($U_m = 1,2$ kV) up to
30 kV ($U_m = 36$ kV) tested on non-insulated conductors**

**Raccords sertis et à serrage mécanique pour câbles d'énergie –
Partie 1-3: Méthodes et exigences d'essai relatives aux raccords
sertis et à serrage mécanique pour câbles d'énergie de tensions assignées
supérieures à 1 kV ($U_m = 1,2$ kV) jusqu'à 30 kV ($U_m = 36$ kV) soumis à essai sur
des conducteurs non isolés**



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CONTENTS

FOREWORD.....	5
INTRODUCTION.....	7
1 Scope.....	8
2 Normative references	8
3 Terms and definitions	8
4 Symbols	10
5 General	11
5.1 Definition of classes.....	11
5.2 Conductor.....	11
5.3 Connectors and installation procedure	12
5.4 Range of approval.....	12
6 Electrical tests.....	13
6.1 Installation	13
6.1.1 General	13
6.1.2 Through connectors and terminations	14
6.1.3 Branch connectors.....	14
6.2 Measurements	14
6.2.1 General	14
6.2.2 Electrical resistance measurements.....	14
6.2.3 Temperature measurements	15
6.3 Heat cycling test.....	15
6.3.1 General	15
6.3.2 First heat cycle	15
6.3.3 Second heat cycle	16
6.3.4 Subsequent heat cycles.....	17
6.4 Short-circuit test	18
6.4.1 General	18
6.4.2 Aluminium conductors with cross-sectional areas below 1 000 mm ² and copper conductors with cross-sectional areas below 630 mm ²	18
6.4.3 Aluminium conductors with cross-sectional areas ≥ 1 000 mm ² and copper conductors with cross-sectional areas ≥ 630 mm ²	19
6.5 Assessment of results.....	19
6.6 Requirements	19
6.7 Examples of electrical test loop configurations and associated parameters	20
7 Mechanical test	26
7.1 General.....	26
7.2 Method	26
7.3 Requirements	27
8 Test report.....	27
8.1 General.....	27
8.2 Electrical tests	27
8.3 Mechanical test.....	27
Annex A (normative) Equalizers and their preparation.....	28
A.1 Requirements for equalizers	28
A.2 Recommendations for welding equalizers	28
Annex B (normative) Measurements	30

B.1	Potential measuring positions for typical connectors	30
B.2	Temperature measurement	30
B.3	Equivalent conductor resistance	30
Annex C (informative)	Recommendations to decrease uncertainties of measurement	31
C.1	Handling the test loop	31
C.2	Measurements, instruments and readings	31
Annex D (normative)	Calculation of adiabatic short-circuit current.....	32
Annex E (informative)	Determination of the value of the short-circuit current.....	33
Annex F (normative)	Calculation method.....	34
F.1	General.....	34
F.2	Measurements made.....	34
F.3	Connector resistance factor k	34
F.4	Initial scatter δ	35
F.5	Mean scatter β	35
F.6	Change in resistance factor of each connector.....	37
F.6.1	General	37
F.6.2	Line of best fit.....	37
F.6.3	Confidence interval δ_i	37
F.6.4	Change in resistance factor D	38
F.7	Resistance factor ratio λ	38
F.8	Maximum temperatures θ_{\max}	38
Annex G (informative)	Explanation on assessment of results of electrical tests on connectors	39
G.1	History	39
G.2	Short examination of the assessment methods of IEC 61238-1 compared with the Italian standard CEI 20-28 and the British standard BS 4579-3	39
G.3	The IEC 61238-1 method of assessing test results	40
Annex H (informative)	Electrical tests on cable terminal lugs for application in separable connectors.....	42
H.1	Principle	42
H.2	Lengths.....	42
H.3	Temperature measurement	42
H.4	Median connector	43
H.5	Electrical test parameters	43
Bibliography.....		44
Figure 1 – Example of second heat cycle profile		17
Figure 2 – Typical electrical test loops for through connectors and terminal lugs.....		22
Figure 3 – Typical electrical test loop for branch connectors		23
Figure 4 – Typical cases of resistance measurements		26
Figure A.1 – Preparation of equalizers		29
Figure E.1 – Determination of equivalent RMS value of current during the short-circuit test ..		33
Figure F.1 – Graphic example of assessment of a Class A individual connector.....		36
Figure H.1 – Test arrangement		43
Table 1 – Minimum period of temperature stability		16
Table 2 – Electrical resistance measurements during the electrical test		18

Table 3 – Electrical test requirements 20

Table 4 – Selection of tensile force withstand values for the mechanical test 27

Table D.1 – Material properties 32

Table G.1 – Summary of assessed behaviour of a tested connector..... 40

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**COMPRESSION AND MECHANICAL
CONNECTORS FOR POWER CABLES –****Part 1-3: Test methods and requirements for compression and mechanical
connectors for power cables for rated voltages above 1 kV ($U_m = 1,2$ kV)
up to 30 kV ($U_m = 36$ kV) tested on non-insulated conductors**

FOREWORD

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International Standard IEC 61238-1-3 has been prepared by IEC technical committee 20: Electric cables.

This first edition, together with IEC 61238-1-1 and IEC 61238-1-2, cancels and replaces IEC 61238-1:2003.

This edition includes the following significant technical changes with respect to IEC 61238-1:2003:

- a) The scope has been widened to cover connectors for conductors from 10 mm² down to 2,5 mm² and has been limited to 1 200 mm² for connectors for copper and aluminium conductors because test experience and applications are rare for conductors of larger cross-sectional areas.

- b) A new mechanical class has been introduced to satisfy the demand for connectors subjected to higher mechanical forces than those specified in Class 1 for conductors of larger cross-sectional areas.
- c) For the electrical test, a maximum elevated heating current has been set in order to avoid unrealistic current densities during the test which may change the properties of tested connectors.
- d) For the short-circuit test, the method of calculation and requirements have been updated.
- e) For the mechanical test, the methods and requirements have been updated.
- f) A proposal for an electrical test on cable terminal lugs for application in separable connectors has been introduced.

This bilingual version (2018-11) corresponds to the monolingual English version, published in 2018-05.

The text of this standard is based on the following documents:

FDIS	Report on voting
20/1790/FDIS	20/1805/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 61238 series, published under the general title *Compression and mechanical connectors for power cables*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

The IEC 61238 series has been divided into the following parts:

- Part 1-1: Test methods and requirements for compression and mechanical connectors for power cables for rated voltages up to 1 kV ($U_m = 1,2$ kV) tested on non-insulated conductors
- Part 1-2: Test methods and requirements for insulation piercing connectors for power cables for rated voltages up to 1 kV ($U_m = 1,2$ kV) tested on insulated conductors
- Part 1-3: Test methods and requirements for compression and mechanical connectors for power cables for rated voltages above 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV) tested on non-insulated conductors

This Part 1-3 of IEC 61238 deals with type tests for compression and mechanical connectors for use on copper or aluminium conductors of power cables for rated voltages above 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV).

When a design of connector meets the requirements of this document, then it is expected that in service:

- a) the resistance of the connection will remain stable within specified limits;
- b) the temperature of the connector will be of the same order or less than that of the conductor during current heating;
- c) if the intended use demands it, application of short-circuit currents will not affect a) and b);
- d) independently from the electrical performance, conforming axial tensile strength will ensure an acceptable mechanical performance for the connections to the cable conductors.

It should be stressed that, although the object of the electrical and mechanical tests specified in this document is to prove the suitability of connectors for most operating conditions, they do not necessarily apply to situations where a connector may be raised to a high temperature by virtue of connection to a highly rated plant, to corrosive conditions, or where the connector is subjected to external mechanical stresses such as excessive vibration, shock and large displacement after installation. In these instances, the tests in this document may need to be supplemented by special tests agreed between supplier and purchaser.

This document does not invalidate existing approvals of products achieved on the basis of national standards and specifications and/or the demonstration of satisfactory service performance. However, products approved according to such national standards or specifications cannot directly claim approval to this document.

Once successfully completed, these tests are not repeated unless changes are made in material, manufacturing process and design which might adversely change the connector performance characteristics.

COMPRESSION AND MECHANICAL CONNECTORS FOR POWER CABLES –

Part 1-3: Test methods and requirements for compression and mechanical connectors for power cables for rated voltages above 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV) tested on non-insulated conductors

1 Scope

This part of IEC 61238 applies to compression and mechanical connectors for power cables for rated voltages above 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV), for example buried cables or cables installed in buildings, having

- a) conductors complying with IEC 60228 having nominal cross-sectional areas between 2,5 mm² and 1 200 mm² for copper and between 16 mm² and 1 200 mm² for aluminium, excluding Milliken conductors;
- b) a maximum continuous conductor temperature not exceeding 90 °C.

This document is not applicable to connectors for overhead line conductors nor to connectors with a sliding contact.

The object of this document is to define the type test methods and requirements which apply to compression and mechanical connectors for power cables with copper or aluminium conductors. The reference method is to perform the tests on unused conductors.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-461, *International Electrotechnical Vocabulary – Part 461: Electric cables* (available at <http://www.electropedia.org>)

IEC 60228, *Conductors of insulated cables*

IEC 60493-1, *Guide for the statistical analysis of ageing test data – Part 1: Methods based on mean values of normally distributed test results*

IEC 60949:1988, *Calculation of thermally permissible short-circuit currents, taking into account non-adiabatic heating effects*
IEC 60949:1988/AMD1:2008

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60050-461 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses: