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INTERNATIONAL STANDARD

NORME INTERNATIONALE

Secondary lithium-ion cells for the propulsion of electric road vehicles – Part 1: Performance testing

Éléments d'accumulateurs lithium-ion pour la propulsion des véhicules routiers électriques – Partie 1: Essais de performance

IEC 62660-1:2018-12(en-fr)

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

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CONTENTS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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SECONDARY LITHIUM-ION CELLS FOR THE PROPULSION OF ELECTRIC ROAD VEHICLES –

Part 1: Performance testing

FOREWORD

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International Standard IEC 62660-1 has been prepared by IEC technical committee 21: Secondary cells and batteries.

This second edition cancels and replaces the first edition published in 2010. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) The purpose of each test has been added.
b) The power test has been revised for clarification, and an informative part of the current-voltage characteristic test has been moved to the new Annex C.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
21/975/FDIS	21/985/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 62660 series, published under the general title *Secondary lithium-ion cells for the propulsion of electric road vehicles*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

The commercialization of electric road vehicles including battery, hybrid and plug-in hybrid electric vehicles has been accelerated in the global market, responding to the global concerns on CO_2 reduction and energy security. This, in turn, has led to rapidly increasing demand for high-power and high-energy-density traction batteries. Lithium-ion batteries are estimated to be one of the most promising secondary batteries for the propulsion of electric vehicles. In the light of the rapid spread of hybrid electric vehicles and the emergence of battery and plug-in hybrid electric vehicles, a standard method for testing performance requirements of lithium-ion batteries is indispensable for securing a basic level of performance and obtaining essential data for the design of vehicle systems and battery packs.

This document specifies performance testing for automobile traction lithium-ion cells that basically differ from the other cells including those for portable and stationary applications specified by other IEC standards. For automobile application, it is important to note the usage specificity; i.e. the design diversity of automobile battery packs and systems, and specific requirements for cells and batteries corresponding to each of such designs. Based on these facts, the purpose of this document is to provide a basic test methodology with general versatility, which serves a function in common primary testing of lithium-ion cells to be used in a variety of battery systems.

This document is associated with ISO 12405-4 [1][1].

IEC 62660-2 [2] specifies the reliability and abuse testing for lithium-ion cells for electric vehicle application.

IEC 62660-3 [3] specifies the safety requirements of lithium-ion cells for electric vehicle application.

[1] Numbers in square brackets refer to the Bibliography.

SECONDARY LITHIUM-ION CELLS FOR THE PROPULSION OF ELECTRIC ROAD VEHICLES –

Part 1: Performance testing

1 Scope

This part of IEC 62660 specifies performance and life testing of secondary lithium-ion cells used for propulsion of electric vehicles including battery electric vehicles (BEV) and hybrid electric vehicles (HEV).

NOTE 1 Secondary lithium-ion cell used for propulsion of plug-in hybrid electric vehicle (PHEV) can be tested by the procedure either for BEV application or HEV application, according to the battery system design, based on the agreement between the cell manufacturer and the customer.

This document specifies the test procedures to obtain the essential characteristics of lithium-ion cells for vehicle propulsion applications regarding capacity, power density, energy density, storage life and cycle life.

This document provides the standard test procedures and conditions for testing basic performance characteristics of lithium-ion cells for vehicle propulsion applications, which are indispensable for securing a basic level of performance and obtaining essential data on cells for various designs of battery systems and battery packs.

NOTE 2 Based on the agreement between the cell manufacturer and the customer, specific test conditions can be selected in addition to the conditions specified in this document. Selective test conditions are described in Annex A.

NOTE 3 The performance tests for the electrically connected lithium-ion cells can be performed with reference to this document.

NOTE 4 The test specification for lithium-ion battery packs and systems is defined in ISO 12405-4 [1].

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/TR 8713, *Electrically propelled road vehicles – Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO/TR 8713 and the following apply.

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