IEC 60674-3-2

Edition 2.0 2019-01

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Specification for plastic films for electrical purposes – Part 3: Specifications for individual materials Sheet 2: Requirements for balanced biaxially oriented polyethylene terephthalate (PET) films used for electrical insulation

Spécification pour les films en matière plastique à usages électriques – Partie 3: Spécifications pour matériaux particuliers Feuille 2: Exigences pour les films de polyéthylène-téréphtalate (PET), à orientation biaxe équilibrée, utilisés dans l'isolation électrique

IEC 60674-3-2:2019-01(en-fr)

IEC Central Office
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC
The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications
The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform
The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,…). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished
Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc
If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org
The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary
67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC
La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC
Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform
La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,…). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished
Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc
Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org
Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary
67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

IEC 60674-3-2

Edition 2.0 2019-01

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Specification for plastic films for electrical purposes – Part 3: Specifications for individual materials Sheet 2: Requirements for balanced biaxially oriented polyethylene terephthalate (PET) films used for electrical insulation

Spécification pour les films en matière plastique à usages électriques – Partie 3: Spécifications pour matériaux particuliers Feuille 2: Exigences pour les films de polyéthylène-téréphtalate (PET), à orientation biaxe équilibrée, utilisés dans l'isolation électrique

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.035.20

ISBN 978-2-8322-6386-0

CONTENTS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

_____

SPECIFICATION FOR PLASTIC FILMS FOR ELECTRICAL PURPOSES –

Part 3: Specifications for individual materials
Sheet 2: Requirements for balanced biaxially oriented polyethylene terephthalate (PET) films used for electrical insulation

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
6) All users should ensure that they have the latest edition of this publication.
7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60674-3-2 has been prepared by IEC technical committee 15: Solid electrical insulating materials.

This second edition cancels and replaces the first edition published in 1992. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) this document has been completely revised editorially and technically and included in the IEC 60674 series of standards;
b) new types have been included;
c) the ranges of thickness have been expanded;
d) changes have been made to the requirements of some existing types.

The text of this International Standard is based on the following documents:

CDV	Report on voting
15/840/CDV	15/865/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60674 series, published under the general title *Specification for plastic films for electrical purposes*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This standard is one of a series which deals with plastic films for electrical purposes.

The series consist of three parts:

Part 1: *Definitions and general requirements* (IEC 60674-1)

Part 2: *Methods of test* (IEC 60674-2)

Part 3: *Specifications for individual materials* (IEC 60674-3)

SPECIFICATION FOR PLASTIC FILMS FOR ELECTRICAL PURPOSES –

Part 3: Specifications for individual materials
Sheet 2: Requirements for balanced biaxially oriented polyethylene terephthalate (PET) films used for electrical insulation

1 Scope

This sheet of IEC 60674-3 gives the requirements for balanced biaxially oriented polyethylene terephthalate (PET) films used for electrical insulation.

Safety warning: It is the responsibility of the user of the methods contained or referred to in this document to ensure that they are used in a safe manner.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-67, *Environmental testing – Part 2-67: Tests – Test Cy: Damp heat, steady state, accelerated test primarily intended for components*

IEC 60674-1:1980, *Specification for plastic films for electrical purposes – Part 1: Definitions and general requirements*

IEC 60674-2:2016, *Specification for plastic films for electrical purposes – Part 2: Methods of test*
IEC 60674-2/AMD1:–[1]

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

4 Classification

The PET film shall be of the following types:

– Type 1: Standard
– Type 2: Ultra thin with high electric strength
– Type 3: High temperature resistance
– Type 4: High temperature and hydrolysis resistance
– Type 5: High temperature and hydrolysis resistance higher than type 4

Main applications of each type are as follows:

[1] Under preparation. Stage at the time of publication: IEC/APUB 60674-2/AMD1:2018.