

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Specifications for the re-use of sulphur hexafluoride (SF₆) and its mixtures
in electrical equipment**

**Spécifications pour la réutilisation de l'hexafluorure de soufre (SF₆)
et des mélanges contenant du SF₆ dans le matériel électrique**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SPECIFICATIONS FOR THE RE-USE OF SULPHUR HEXAFLUORIDE (SF₆)
AND ITS MIXTURES IN ELECTRICAL EQUIPMENT**

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International Standard IEC 60480 has been prepared by IEC technical committee 10: Fluids for electrotechnical applications.

This third edition cancels and replaces the second edition, published in 2004. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- specifications for the re-use of SF₆ have been confirmed;
- specifications for the re-use of SF₆ mixtures, namely SF₆/N₂ and SF₆/CF₄ mixtures are included;
- as a result of a new repartition of annexes in IEC 60376, IEC 60480 and IEC 62271-4, this new edition now contains the following five annexes:
 - Annex A: Description of methods of analysis (on-site and laboratory);
 - Annex B: By-products of SF₆ and its mixtures;

- Annex C: Procedure for evaluating the potential effects on health from by-products of SF₆ and its mixtures;
- Annex D: Reclaiming recommendations.
- Annex E: Cryogenic reclaiming of SF₆;

The text of this International Standard is based on the following documents:

FDIS	Report on voting
10/1075/FDIS	10/1080/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

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SPECIFICATIONS FOR THE RE-USE OF SULPHUR HEXAFLUORIDE (SF₆) AND ITS MIXTURES IN ELECTRICAL EQUIPMENT

1 Scope

This document provides criteria for the re-use of sulphur hexafluoride (SF₆) and its mixtures after recovery and reclaiming from electrical equipment (e.g. for maintenance, at the end-of-life).

Sulphur hexafluoride (SF₆), nitrogen (N₂) and carbon tetrafluoride (CF₄), are gases commonly used for electrical equipment. Taking into account environmental concerns, particular attention is paid to re-use criteria for SF₆ and its mixtures with N₂ and CF₄ for its use in electrical equipment. Procedures for recovering and reclaiming used SF₆ and its mixtures are outside the scope of this document and are described in IEC 62271-4.

This document provides several annexes on the description of the different methods of analysis, on by-products, on the procedure for evaluating the potential health effects from by-products, on cryogenic reclaiming of SF₆, and on reclaiming recommendations.

Storage, transportation and disposal of SF₆ and its mixtures are outside the scope of this document and are covered by IEC 62271-4. Procedures to determine SF₆ leakages are described in IEC 60068-2-17 [4]¹.

For the purposes of this document, the complementary gases used in SF₆ mixtures will be limited to N₂ or CF₄.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-192, *International Electrotechnical Vocabulary – Part 192: Dependability* (available at <http://www.electropedia.org>)

IEC 60050-212, *International Electrotechnical Vocabulary – Part 212: Electrical insulating solids, liquids and gases* (available at <http://www.electropedia.org>)

IEC 60050-441, *International Electrotechnical Vocabulary – Part 441: Switchgear, controlgear and fuses* (available at <http://www.electropedia.org>)

IEC 60050-826, *International Electrotechnical Vocabulary – Part 826: Electrical installations* (available at <http://www.electropedia.org>)

IEC 62271-4:2013, *High-voltage switchgear and controlgear – Part 4: Handling procedures for sulphur hexafluoride (SF₆) and its mixtures*

¹ Numbers in square brackets refer to the bibliography.