

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Guidance for installation procedures and tolerances of hydroelectric machines –
Part 3: Vertical Francis turbines or pump-turbines**

**Lignes directrices des procédures et tolérances d'installation des machines
hydroélectriques –
Partie 3: Turbines ou pompe-turbines Francis verticales**





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CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	6
4 Installation flowchart.....	6
4.1 Turbine embedded parts	6
4.2 Turbine mechanical parts.....	8
5 Steps.....	10
5.1 Turbine embedded parts	10
5.1.1 Step 1: Benchmarks set-up.....	10
5.1.2 Step 2: Primary embedded pipes and draft tube liner foundation installation.....	10
5.1.3 Step 3: Draft tube liner foundation embedment	10
5.1.4 Step 4: Draft tube liner foundation and workspace verification	11
5.1.5 Step 5: Handing over to installation	11
5.1.6 Step 6: Draft tube liner supports installation	11
5.1.7 Step 7: Draft tube liner installation.....	12
5.1.8 Step 8: Secondary embedded pipes installation around the draft tube liner.....	14
5.1.9 Step 9: Handing over to concreting phase.....	14
5.1.10 Step 10: Draft tube liner embedment	15
5.1.11 Step 11: Concrete voids testing	15
5.1.12 Step 12: Draft tube liner grout injection.....	16
5.1.13 Step 13: Handing over to installation	16
5.1.14 Step 14: Draft tube liner dimensional inspection after embedment	16
5.1.15 Step 15: Stay ring and spiral case supports installation	17
5.1.16 Step 16: Stay ring installation	17
5.1.17 Step 17: Spiral case installation.....	18
5.1.18 Step 18: Pit liner(s) and/or servomotor base plates installation	20
5.1.19 Step 19: Secondary embedded pipes installation around the spiral case.....	21
5.1.20 Step 20: Spiral case pressure test	21
5.1.21 Step 21: Handing over to concreting phase.....	22
5.1.22 Step 22: Embedment up to generator floor.....	22
5.1.23 Step 23: Remaining turbine embedded parts grout injection.....	22
5.1.24 Step 24: Handing over to installation	23
5.1.25 Step 25: Spiral case dimensional inspection after concreting	23
5.1.26 Step 26: Corrosion protection for embedded parts	23
5.1.27 Step 27: Turbine embedded parts complete.....	23
5.1.28 Step 28: Turbine mechanical parts installation	24
5.2 Turbine mechanical parts.....	24
5.2.1 Step 1: Turbine embedded parts complete.....	24
5.2.2 Step 2: Stay ring machining (if required).....	24
5.2.3 Step 3: Draft tube cone(s) installation	24
5.2.4 Step 4: Bottom ring installation	24
5.2.5 Step 5: Turbine runner installation	26
5.2.6 Step 6: Turbine shaft installation	26
5.2.7 Step 7: Turbine runner and shaft coupling	27

5.2.8	Step 8: Guide vane installation	27
5.2.9	Step 9: Head cover installation	27
5.2.10	Step 10: Shaft seal housing assembly	29
5.2.11	Step 11: Guide bearing housing assembly	29
5.2.12	Step 12: Regulating ring installation	29
5.2.13	Step 13: Servomotors installation	29
5.2.14	Step 14: Guide vane links and levers installation	30
5.2.15	Step 15: Turbine shaft free	30
5.2.16	Step 16: Generator installation	31
5.2.17	Step 17: Turbine and generator shafts coupling	31
5.2.18	Step 18: Unit alignment	32
5.2.19	Step 19: Shaft seal final installation	33
5.2.20	Step 20: Turbine guide bearing assembly and adjustment	33
5.2.21	Step 21: Guide vane apparatus final adjustment	34
5.2.22	Step 22: Remaining turbine parts installation completion	34
5.2.23	Step 23: Cleaning, painting and inspection before initial tests	34
5.2.24	Step 24: Turbine mechanical parts complete	34
5.2.25	Step 25: Commissioning	34
Bibliography		35
Figure 1 – Generic installation flowchart – Francis turbine or pumped-turbine embedded parts		7
Figure 2 – Generic installation flowchart – Francis turbine or pumped-turbine mechanical parts		10
Figure 3 – Draft tube liner installation		13
Figure 4 – Draft tube liner embedment plan		15
Figure 5 – Stay ring installation		18
Figure 6 – Spiral case installation		20
Figure 7 – Bottom ring installation		26
Figure 8 – Head cover installation		28
Figure 9 – Turbine shaft free		31
Table 1 – Concentricity and junction		14
Table 2 – Elevation, level and parallelism		19
Table 3 – Circularity and level		25
Table 4 – Circularity and concentricity		28
Table 5 – Runner concentricity, level and elevation		30
Table 6 – Runner measurements		32
Table 7 – Shaft measurements		33

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**GUIDANCE FOR INSTALLATION PROCEDURES
AND TOLERANCES OF HYDROELECTRIC MACHINES –**
Part 3: Vertical Francis turbines or pump-turbines**FOREWORD**

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International Standard IEC 63132-3 has been prepared by IEC technical committee 4: Hydraulic turbines.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
4/382/FDIS	4/392/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 63132 series, published under the general title *Guidance for installation procedures and tolerances of hydroelectric machines*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

GUIDANCE FOR INSTALLATION PROCEDURES AND TOLERANCES OF HYDROELECTRIC MACHINES –

Part 3: Vertical Francis turbines or pump-turbines

1 Scope

The purpose of this this part of IEC 63132 is to establish, in a general way, suitable procedures and tolerances for the installation of a vertical Francis turbine or pump-turbine. This document presents a typical assembly and whenever the word “turbine” is used in this document, it refers to a vertical Francis turbine or a pump-turbine. There are many possible ways to assemble a unit. The size of the machine, design of the machine, layout of the powerhouse or delivery schedule of the components are some of the elements that could result in additional steps, the elimination of some steps and/or assembly sequences.

It is understood that a publication of this type will be binding only if, and to the extent that, both contracting parties have agreed upon it.

This document excludes matters of purely commercial interest, except those inextricably bound up with the conduct of installation.

The tolerances in this document have been established upon best practices and experience, although it is recognized that other standards specify different tolerances.

Wherever this document specifies that documents, drawings or information is supplied by a manufacturer (or by manufacturers), each individual manufacturer will furnish the appropriate information for their own supply only.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Installation flowchart

4.1 Turbine embedded parts

Figure 1 shows a generic installation flowchart for Francis turbine or pumped-turbine embedded parts.