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**Method of hardenability test for
steel (End quenching method)**

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In the event of any doubts arising as to the contents,
the original JIS is to be the final authority.

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Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry based on the provision of Article 14, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act in response to a proposal for revision of Japanese Industrial Standard with a draft being attached, submitted by The Japan Iron and Steel Federation (JISF), an accredited standards development organization. This edition replaces the previous edition (**JIS G 0561**:2011), which has been technically revised.

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Method of hardenability test for steel (End quenching method)

Introduction

This Japanese Industrial Standard has been prepared based on **ISO 642:1999**, Edition 2, with some modifications of the technical contents.

Annex JA is unique to **JIS** and not given in the corresponding International Standard. The vertical lines on both sides and dotted underlines indicate changes from the corresponding International Standard. A list of modifications with the explanations is given in Annex JB.

1 Scope

This Standard specifies the method of hardenability test for steel based on Jominy test method by end quenching.

NOTE The International Standard corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 642:1999 *Steel—Hardenability test by end quenching (Jominy test)*
(MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standard and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

WARNING Persons carrying out tests based on this Standard should be familiar with normal laboratory practice. This Standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this Standard to establish appropriate safety and health practices.

2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS G 0201 *Glossary of terms used in iron and steel (Heat treatment)*

JIS G 0202 *Glossary of terms used in iron and steel (Testing)*

JIS G 0203 *Glossary of terms used in iron and steel (Products and quality)*

JIS G 4053 *Low-alloyed steels for machine structural use*

JIS G 4801 *Spring steels*

JIS Z 2244-1 *Vickers hardness test—Part 1: Test method*

JIS Z 2245 *Rockwell hardness test—Test method*