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**Automated eddy current examination
of steel pipes and tubes**

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In the event of any doubts arising as to the contents,
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Contents

	Page
Introduction	1
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 General requirements	4
4.1 Timing of inspections	4
4.2 Condition of tubes	4
4.3 Inspection operators	4
5 Apparatus for flaw detection	4
5.1 Construction	4
5.2 Flaw detection device	4
5.3 Search coil	4
5.4 Scanning device, magnetic saturation apparatus, marking apparatus (or selection apparatus), automatic alarm device and recording device	5
5.5 Performance characteristics of apparatus for flaw detection	5
6 Flaw detection technique	5
6.1 General	5
6.2 Concentric coil technique	5
6.3 Probe coil technique	6
7 Reference samples and reference standards	6
7.1 General	6
7.2 Reference samples and reference standards in concentric coil technique	7
7.3 Type and dimensional tolerances of reference standards	7
7.4 Acceptance level, division and corresponding reference standard dimen- sions	9
8 Calibration of equipment and sensitivity checking	11
8.1 Calibration and alarm level setting	11
8.2 Sensitivity checking	11
8.3 Recalibration	12
8.4 Retest	12
9 Acceptance	12
9.1 Acceptance	12
9.2 Actions on suspect tubes	12
10 Test report	13
Annex A (informative) Guidance notes on limitations of eddy current test	

	method	14
Annex JA (informative)	Comparison table between JIS and corresponding International Standards	15

Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry based on the provision of Article 14, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act in response to a proposal for revision of Japanese Industrial Standard with a draft being attached, submitted by The Japan Iron and Steel Federation (JISF), an accredited standards development organization. This edition replaces the previous edition (**JIS G 0583**: 2012), which has been technically revised.

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Automated eddy current examination of steel pipes and tubes

Introduction

This Japanese Industrial Standard has been prepared based on **ISO 10893-1** : 2011, Edition 1, **ISO 10893-2** : 2011, Edition 1 and respective Amendment 1 : 2020 with some modifications of the technical contents. The amendments to the said International Standards have been incorporated into this Standard.

The vertical lines on both sides and dotted underlines indicate changes from the corresponding International Standards. A list of modifications with the explanations is given in Annex JA.

1 Scope

This Standard specifies the requirements for automated eddy current examination of flaws on seamless and welded steel pipes and tubes, with the exception of submerged arc-welded steel tubes (hereafter referred to as tubes). The test employs the concentric coil technique or the probe coil technique. The concentric coil technique is generally applicable to the tubes with an outside diameter of 250 mm or under.

NOTE 1 In addition to the above techniques, **ISO 10893-1** and **ISO 10893-2** also specify the segment coil technique. This Standard, however, does not include the said technique since it has hardly been applied in Japan.

NOTE 2 The International Standards corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 10893-1 : 2011 *Non-destructive testing of steel tubes — Part 1 : Automated electromagnetic testing of seamless and welded (except submerged arc-welded) steel tubes for the verification of hydraulic leak-tightness* + Amendment 1 : 2020

ISO 10893-2 : 2011 *Non-destructive testing of steel tubes — Part 2 : Automated eddy current testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of imperfections* + Amendment 1 : 2020 (overall evaluation : MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standards and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.