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(JISF)

**Iron and steel — Determination of  
antimony — Part 1: Rhodamine B  
spectrophotometric method after  
extraction of chloride**

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## Foreword

This Japanese Industrial Standard has been established by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee according to the proposal for establishment of Japanese Industrial Standard submitted by The Japan Iron and Steel Federation (JISF) with a draft being attached, based on the provision of Article 12, paragraph (1) of the Industrial Standardization Act. This Standard partially replaces **JIS G 1235** : 1981, which has been withdrawn.

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**JIS G 1235** series consists of the following 2 parts under the general title *Iron and steel-Determination of antimony*:

Part 1: *Rhodamine B spectrophotometric method after extraction of chloride*

Part 2: *Spectrophotometric method after extraction of brilliant green complex*

# Iron and steel — Determination of antimony — Part 1 : Rhodamine B spectrophotometric method after extraction of chloride

## 1 Scope

This Japanese Industrial Standard specifies rhodamine B spectrophotometric method after extraction of chloride among the methods for determination of antimony in iron and steel.

This method is applicable to determination of antimony content (mass fraction) of 0.001 % or over up to and including 0.02 % in iron and steel.

NOTE The determination range in **JIS G 1235** series is shown in Table 1.

**Table 1 Determination range in JIS G 1235 series**

Standard No.	Determination range [mass fraction (%)]
<b>JIS G 1235-1</b>	0.001 or over up to and incl. 0.02
<b>JIS G 1235-2</b>	0.001 or over up to and incl. 0.02

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS G 1201 *Iron and steel — General rules for analytical methods*

JIS Z 8402-6 *Accuracy (trueness and precision) of measurement methods and results — Part 6 : Use in practice of accuracy values*

## 3 Terms and definitions

For the purpose of this Standard, the terms and definitions given in **JIS G 1201**, Clause 3 apply.

## 4 General

General requirements for determination shall conform to **JIS G 1201**.

## 5 Summary

The sample is decomposed with aqua regia and processed with the treatment of white fume of sulfuric acid. Then, it is dissolved in hydrochloric acid and antimony is extracted with diisopropyl ether. Rhodamine B is added and the absorbance is measured by generating antimony complex using a spectrophotometer at a wavelength of