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Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Iron and Steel Federation (JISF) with a draft being attached, based on the provision of Article 12, paragraph (1) of the Industrial Standardization Act applied *mutatis mutandis* pursuant to the provision of Article 16 of the said Act. This edition replaces the previous edition (**JIS G 3475:2016**), which has been technically revised.

However, **JIS G 3475: 2016** may be applied in the **JIS** mark certification based on the relevant provisions of Article 30, paragraph (1), etc. of the Industrial Standardization Act until 19 May 2022.

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Carbon steel tubes for building structure

1 Scope

This Japanese Industrial Standard specifies requirements for the carbon steel tubes mainly used for building structures (hereafter referred to as tubes).

NOTE 1 The piles for the foundation of structures are covered by **JIS A 5525**.

NOTE 2 This Standard generally applies to tubes of outside diameter 114.3 mm to 1 000.0 mm (see **9.1**).

2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS G 0202 *Glossary of terms used in iron and steel (Testing)*

JIS G 0203 *Glossary of terms used in iron and steel (Products and quality)*

JIS G 0320 *Standard test method for heat analysis of steel products*

JIS G 0321 *Product analysis and its tolerance for wrought steel*

JIS G 0404 *Steel and steel products — General technical delivery requirements*

JIS G 0415 *Steel and steel products — Inspection documents*

JIS G 1201 *Iron and steel — General rules for analytical methods*

JIS G 1228 *Iron and steel — Methods for determination of nitrogen content*

JIS R 6010 *Coated abrasive grain sizes*

JIS Z 2241 *Metallic materials — Tensile testing — Method of test at room temperature*

JIS Z 2242 *Method for Charpy pendulum impact test of metallic materials*

JIS Z 3121 *Methods of tensile test for butt welded joints*

JIS Z 8401 *Rounding of numbers*

3 Terms and definitions

For the purpose of this Standard, the terms and definitions given in **JIS G 0202** and **JIS G 0203** apply.

4 Symbols of grade

This Standard covers tubes of three steel grades. Their symbols are shown in Table 1.