

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

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**Wearable electronic devices and technologies –  
Part 201-2: Electronic textile – Measurement methods for basic properties of  
conductive fabrics and insulation materials**

**Technologies et dispositifs électroniques prêts-à-porter –  
Partie 201-2: Textile électronique – Méthodes de mesure des propriétés  
fondamentales des étoffes conductrices et des matériaux isolants**





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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**WEARABLE ELECTRONIC DEVICES AND TECHNOLOGIES –****Part 201-2: Electronic textile –  
Measurement methods for basic properties of  
conductive fabrics and insulation materials**

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The text of this International Standard is based on the following documents:

Draft	Report on voting
124/176/FDIS	124/181/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

A list of all parts in the IEC 63203 series, published under the general title *Wearable electronic devices and technologies*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INTRODUCTION

This document contains the provisions for conductive fabrics and insulation materials used for electronic textiles and measurement methods for their properties. When a conductive fabric becomes a wearable electronics product, it plays the role of conductive traces, electrodes and the like in clothes-type wearable devices. Therefore, measurement methods are defined for the characteristics of such conductive fabrics.

The IEC 63203-2 series relates mainly to measurement methods for electronic textile (e-textile) of wearable electronics.

The IEC 63203-2 series is divided into parts according to each category of electronic textile. Each part is prepared as a generic specification containing fundamental information for the area of printed electronics.

The IEC 63203-2 series consists of the following parts:

IEC 63203-201: E-textile materials

IEC 63203-201-1: E-textile materials – Conductive yarn

IEC 63203-201-2: E-textile materials – Conductive fabrics and insulation materials

IEC 63203-202: Passive electric parts for e-textiles

IEC 63203-202-1: Passive e-textile parts – Connectors for e-textile applications

IEC 63203-203: E-textile functional elements

IEC 63203-204: E-textile systems (evaluation method for garment-type wearable systems)

IEC 63203-204-1: E-textile systems – Test method for assessing washing durability of leisurewear and sportswear e-textile systems

(Subsequent parts will be prepared according to other categories.)

Furthermore, sectional specifications, blank detail specifications, and detail specifications of each category will follow these parts.

# WEARABLE ELECTRONIC DEVICES AND TECHNOLOGIES –

## Part 201-2: Electronic textile – Measurement methods for basic properties of conductive fabrics and insulation materials

### 1 Scope

This part of IEC 63203-201 specifies the provisions for conductive fabrics and insulation materials used for electronic textiles and measurement methods for their properties.

Conductive fabrics covered by this document are basic materials in electronic textiles and are mainly used as conductive traces, electrodes and the like in clothes-type wearable devices. This document does not cover high-resistance conductive fabrics used for antistatic purposes and heater applications.

Insulating materials handled in this document are materials used for electrical insulation of conductive parts in electronic textiles. They include materials for covering the conductive parts, and general fabrics constituting the basic structure of clothes-type wearable devices.

This document does not define the required characteristics of the conductive fabric and insulation materials; rather, it specifies measurement methods for general and electrical properties of the conductive fabric and insulation materials.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60243-1:2013, *Electric strength of insulating materials – Test methods – Part 1: Tests at power frequencies*

IEC 60468:1974, *Method of measurement of resistivity of metallic materials*

IEC 62631-3-1:2016, *Dielectric and resistive properties of solid insulating materials – Part 3-1: Determination of resistive properties (DC methods) – Volume resistance and volume resistivity – General method*

ISO 105-E04, *Textiles – Tests for colour fastness – Part E04: Colour fastness to perspiration*

ISO 139, *Textiles – Standard atmospheres for conditioning and testing*

ISO 6330, *Textiles – Domestic washing and drying procedures for textile testing*

EN 16812:2016, *Textiles and textile products – Electrically conductive textiles – Determination of the linear electrical resistance of conductive tracks*